

Work Order ID 84722

May-22-12 1:04:59 PM

84722

Page 1

Item ID: D205-541-048

Revision ID:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Heli-Access-Step, RH

Start Date: 22/05/2012 Start Qty: 1.00

Required Date: 03/07/2012 Req'd Qty: 1.00

1

1

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: MUS

Date: 12/05/22 Tooling:

QC:

Date: SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D205-541

Rev G

100

100

DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPPD205-541-048

CHG001

DAS
16
2-83

12/1/15

Dermus 12-9-19

110

110

Packaging

Packaging

Pick Kit

0.00

Memo

0.00



12/5/18

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

DAS
16
2-83

12/9/15

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QANCRWO RevE

H:\FORMS\Quality Assurance\approved QANCRWO RevE

Picklist Print

May-22-12 1:05:03 PM

Page 1

Work Order ID: 84722

84722

Parent Item: D205-541-048

D205-541-048

Parent Item Name: Heli-Access-Step, RH

Start Date: 22/05/2012

Required Date: 03/07/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A new issue 08-02-19 verified by: LL
 IPP Rev:B Ecn 1157 08-03-19 DD verified by:
 bolt was AN3 now AN4 DD 10.03.18 verified by:JLM

IPP Rev:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-13A

Purchased

No

110

Each

1,491.000

6

6

AN4-13A

Bolt

Location

Loc Qty

Loc Code

ST357

1491

119449

33

120187

19

120422

2

120770

400

121162

37

121652

1000

**

m122808

AN4-14A

Purchased

No

110

Each

344.0000

6

6

AN4-14A

Bolt

Location

Loc Qty

Loc Code

357

100

121349

100

ST357

244

120187

13

120769

1

121068

17

121444

100

121708

113

**

m122141

m12144

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-22-12 1:05:03 PM

Page 2

Work Order ID: 84722

84722

Parent Item: D205-541-048

D205-541-048

Parent Item Name: Heli-Access-Step, RH

Start Date: 22/05/2012

Required Date: 03/07/2012

Start Qty: 1.00

Required Qty: 1.00

AN960JD416 NAS1149D0463J Purchased No

110

Each

30.0000

24

24

AN960JD416

Washer

**

11/21/12

Location

Loc Qty

Loc Code

ST351

30

116289

10

119097

20

D3724-042

Manufactured No

110

Each

0.0000

**

1

D3724-042

Step Assembly

D3731-1

Manufactured No

110

Each

13.0000

**

1

D3731-1

Plate

Location

Loc Qty

Loc Code

ST515

13

38434

13

D3751-1

Manufactured No

110

Each

21.0000

**

2

D3751-1

Shim

Location

Loc Qty

Loc Code

ST515

21

38435

21

MS21042L4

Purchased No

110

Each

4,654.000

**

12

MS21042L4

Nut

Location

Loc Qty

Loc Code

ST300

4654

119075

125

121011

1266

121444

2963

121652

300

May-22-12 1:05:04 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
1*	1*	1*	1*			AN4-22A	BOLT
1*	1*	1*	1*			AN4-24A	BOLT
1	1	1	1			AN5-7A	BOLT
1	1	1	1			AN5-13A	BOLT
4*	4*	4*	4*			AN5-17A	BOLT
				5	5	AN960-10	WASHER (OR NAS1149F0363P) (OPTIONAL)
				20	20	AN960JD10L	WASHER (OR NAS1149D0332J)
2*	2*	6*	6*			AN960JD416	WASHER (OR NAS1149D0463J)
				2	2	AN960-416	WASHER (OR NAS1149F0463P) (OPTIONAL)
27	27	27	27	36	36	AN960JD416	WASHER (OR NAS1149D0463J)
2*	2*	2*	2*	4	4	AN960JD416L	WASHER (OR NAS1149D0416J)
4*	4*	4*	4*			AN960JD516	WASHER (OR NAS1149D0563J)
3	3	3	3			AN960JD516	WASHER (OR NAS1149D0563J)
2	2					AN960JD8	WASHER (OR NAS1149DN832J)
4*	4*	4*	4*			AN970-4	WASHER
2*	2*					MS20600AD4W3	RIVET
2*	2*	2*	2*	8	8	MS21042L3	NUT (OR MS21042-3)
				5	5	MS21042L3	NUT (OR MS21042-3) (OPTIONAL)
4*	4*	5*	5*			MS21042L4	NUT (OR MS21042-4)
16	16	16	16	20	20	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21043L4	NUT (OR MS21043-4)
4*	4*	4*	4*			MS21042L5	NUT (OR MS21042-5)
2	2	2	2			MS21042L5	NUT (OR MS21042-5)

* = ASSEMBLED AT DART

6.0 PARTS LIST HELI-ACCESS-STEP™

Qty -047	Qty -048	Part Number	Description
X		D205-541-047	HELI-ACCESS-STEP, LH
	X	D205-541-048	HELI-ACCESS-STEP, RH
1		D3724-041	STEP ASSY, LH
	1	D3724-042	STEP ASSY, RH
2	2	D3731-1	PLATE
2	2	D3751-1	SHIM
6	6	AN4-13A	BOLT
6	6	AN4-14A	BOLT
24	24	AN960JD416	WASHER
12	12	MS21042L4	NUT (OR MS21042-4)